

AGENDA ITEM FOR ADMINISTRATIVE MEETING

( ) Discussion only

( X ) Action

FROM (DEPT/ DIVISION): Douglas R. Olsen  
County Counsel

SUBJECT: Public Works Payable

Background: Approval is sought for payment for repairs to the chip spreader. The payable is before the Board for approval due to the amount.	Requested Action: Approve payable to PacWest Machinery in the amount of \$71,574.95
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ATTACHMENTS: Payable

\*\*\*\*\*For Internal Use Only\*\*\*\*\*

Checkoffs:

- ( ) Dept. Head (copy)
- ( ) Budget (copy)
- ( ) Fiscal
- ( X ) Legal (copy)
- ( ) (Other - List:)

To be notified of Meeting:  
Tom Fellows

Needed at Meeting:

\*\*\*\*\*

Scheduled for meeting on: April 5, 2023

Action taken:



# PACWEST MACHINERY

**Portland Branch**  
19255 NE Sandy Blvd  
Portland, OR 97230  
(503) 252-5933  
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Account#	Work Ord	Br	Sl's
19834475	317767	03	399

## WORK ORDER INVOICE

Date	Invoice #	Page
03-30-23	30413307	1

Sold To: 000  
UMATILLA COUNTY ROAD DEPT  
3920 WESTGATE

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Purchase order	Date	Job Number	Job Contact
718	10-24-22		TOM FELLOWS

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GEAR AND SWEEPERS, ALL AT COMPETITIVE RATES AND READY TO GO!!!!

Make	Model	S/N #	Unit #	Hours
ETN	CHIP SPREAD	K6154		1412

### I N V O I C E S U M M A R Y

Total Labor	47,178.00
Total Parts	18,047.49
Total Miscellaneous	1,783.68
Total Misc. Supplies / Discounts	4,565.78
Total Taxes	0.00
-----	
Total Invoice	71,574.95

REMIT TO: 8207 SOUTH 216TH STREET KENT, WA 98032  
A SERVICE AND HANDLING FEE OF 1.5 PCT PER MONTH  
WILL BE CHARGED ON ALL PAST DUE AMOUNTS.  
ALL RETURNS ARE SUBJECT TO A RESTOCKING CHARGE  
TERMS: NET 10 DAYS FROM DATE OF INVOICE  
A 2.5 PCT CHG FOR CREDIT CARD PAYMENTS OVER \$5,000

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Seg# 000 Mfr:ETN Model:CHIP SPREAD S/N:K6154

Meter: 1412

Equip ID:

**Complaint:**

Extensions are bent and misaligned.

**Cause:**

Machine impacted bridge.

**Correction:**

Took pics of hoppers. Tried to look up parts that bolt on to hoppers, could not find any. Asked parts to email Etnyre to make sure we have correct hoppers. There will be lots of welding and grinding and fab work if we have to use new hoppers we have. Got with Tom in parts. Went through parts book to see what we need

for extensions. Took some time to get started due to cold weather. Got chip spreader started. Put in wash bay to wash all snow off. Brought in shop to thaw out. Went throw parts to make sure had what needed to start. Take Left side hopper off. Had to

build some stands to support hopper. Started taking some old parts off that we are going to reuse. Added some new parts to new hopper. Parts that we are going to reuse we need to cut off and weld on new hopper.

Cut weldments off and clean up to reweld to new hopper. Had Joe take hydro motors off and transfer to new hopper. Did not order new bearings for auger. Asked Parts to get 2 bearings for me.

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I N V O I C E

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Purchase order 718	Date 10-24-22	Job Number	Job Contact TOM FELLOWS
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Went throw parts book to make sure I don't need any more parts.

Had

Joe start building supports for new hopper.

removed auger and spreader gates

Went to put roller on to new box, found wrong bearing were ordered. Got with parts got wright bearing ordered. Got gate shaft installed on new box. Getting ready to weld air block on. gate door was rubbing on the side of the hopper grinded edge down to make room for it to be moved over

Install auger and try to adjust gates. Had to call Etnyre to explain how gates are adjusted. Found seal kits for hydro motors. Had Tom order kits for all four motors. Took long time to get gates to move free up and down. Gates would jam against hopper. Had to cut some parts of new hopper to make gates work. Clean up tools and work area.

Make and weld bracket on for cylinder that push and pulls box in and out. Weld transport lock on new box. Started putting in new guild rollers on. Installing air system.

Took right side hopper off. Had hard time due to being bent. Found lots of bent material. Took Pic and let Sam know.

Replaced

all rollers ordered parts needed. Reseal Hydro motors. Torqued all bolts to 43 ft/lbs. Rebuild hydro motor for roller. Clean hydro hoses and pipes. Install hydro motor and chain to roller. Run hydro hoses and pipes. Took hydro motor off to reseal, found motor is different than all the rest. Seal kit will work but

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19834475	317767	03	399

## W O R K O R D E R I N V O I C E

Date	Invoice #	Page
03-30-23	30413307	4

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UMATILLA COUNTY ROAD DEPT  
3920 WESTGATE

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Purchase order	Date	Job Number	Job Contact
718	10-24-22		TOM FELLOWS

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need

bearings also. Need to take bearings out to put new high press seal in. Got hydro lines all cleaned and put on. Change bearings on gate bar. Get air manifold and gate bar ready to weld on new box. Started taking off bent rail to put new rail on. Weld Gate bar and air manifolds on new box. Adjust gates. Installed new wear plates on bottom of gates. Found couple bad air cylinders. Looked up new air cylinders to be able to give parts the number. Parts had 4 that superseded to different cylinder. Replace 2 air cylinders. Weld brackets for air cylinders on air manifold. Straightening out frame that hopper box slides done. (Took pics). Primer what has been welded. Cut out part of slide for new peace. Heated and hammered right hand tracks straight. Finished welding on air cylinder brackets on air manifold. Paint new box, Install auger with new bearings. Hook up all air cylinders to air manifold with new air line. Got bearings for auger motor, will put motor together in morning. Put new boxes on chip spreader. Spent half morning trying to get rollers true with each other. Clean up area. Finish install and finish wiring on left side hopper. Left side hopper is ready for testing. Went to right side found we got wrong wiring harness. Talked with Tom in parts to see what we need. Took pics and emailed them to Tom. Replaced 4 hydro lines for both motors on right hand box. When chip spreader came in

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had  
safety guard all bent up. Started to fix guard.  
Having hard time with parts at Etnyre. Trying to get wiring  
harness for right side. talking with our parts department and  
also Etnyre parts. Rewire with new parts. Took old box of, put  
new on. Was wiring harness for right hand gates. Spent time  
tracking down new e-chain. Install E-chain. Had to take 1 & 1/2  
link out to make fit. install hoses and wiring throw E-chain.  
fasten hydro hoses and wiring to side of hooper. 3/7/2023 349  
Helped Travis with solenoid connectors  
Got all hoses and electrical hooked up and put in E-chain. All  
hoses and electrical tied up nice. Charged batterys. Started  
ran  
hoppers in. Right hopper got about half way in, and hydro hose  
hit MAC valve and broke it. Had extra MAC valve to replace  
broken  
one. Going to see if I can find shorter 90  
Had to get new hydro lines made for auger on right hand side.  
Replaced number  
6 max valve. Had 3 air leaks to fix. Tested what I could in  
shop. All was good.

Switched switch wires for right hopper 1 and 4 gates to have them  
open properly. Moved plug connection to give clearance for the  
cylinder hose.  
installed new fittings and lengthen air lines to air cylinders for

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gates

Try to adjust rollers on right hand side. With boxes close we decided to put street 90 on MAC valve to get closer to box. Very time consuming.

replaced fittings and air lines for gates left side is complete and half of the right side

Making shims for hopper rollers. Still not sliding wright. Took right side hopper back off to see why not sliding in and out.

Found one roller in middle is slightly off. Found that out using plumb-bob. Shimmed out inside rail. Trying to get rollers to sit in grove.

Took Right hand box back off. Aligned all rollers again. I had Sam come look to make sure all was good. Had all rollers inline. Reinstalled box. Still not going in and out like it should. Will pull box back off.

Cut pin holder off or chain guard. Marked spot where it should go and ground paint off. cleaned up pin holder. Attempted to weld it back on but the welder was not spooling wire out. Moved on to new project.

Pulled right hopper off again to align rollers. Got both hoppers to go in out with very little noise. Took chip spreader out and ran to make sure all is working. All is good. Making sure my gates are adjusted right. Along with my transducer.

Adjusted left side hopper gates. All gates are 1/16 inch from Roller. Had hard time adjusting transducer on right hand side hopper. Spec is 4.5 to 5 volts between red and black wire. We

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had 5. Black and white wire we have 0.7Volts. Spec is 0.5 to 1.5Volts. Left side hopper found transducer was bad. Could not get volts out of it. Kept throwing transducer code. Ordered new part.

Got new transducer from parts and replaced left side transducer with the new one. Set up the transducer angle according to the manual. Found that the gates would open fully but not return to fully closed even though the voltages were in specification. adjusted the transducer read the correct voltages and the machine operated correctly until we test drove and found the variable hopper on the right wouldn't adjust with speed changes and the left barely would. The computer according to the voltages thinks the gates are fully closed when they are in fact 1/4 inch open. We adjusted the adjusting screws down so the gate position matches what the computer is commanding. Testing this it worked once we programmed the null and scale settings. Moving to the right hopper we tried adjusting the right transducer according to spec and then adjusting the screws like we did on the left side. The gate position was too far out of adjustment in the closed position to use the adjusting screws. We then tried programming the null and scale settings. The null setting would adjust to 0.00 like it should. However the scale setting would read 1.63 inches at fully open and the override to make it read 4 inches wouldn't work. The next step is to call and find out why the scale function won't operate like it should.

Changed out transducer again. Still could not get transducer to

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read with chip spreader. Called Chris with Etnyre for help. We could get transducer to stop throwing code at 2.5V We need 1V. Chris was going to talk with some other people. Chris Called back to make sure I was getting .5 to 1.5V when gates are closed. (White and Black wires). We had 1V wich is in Spec. Found toggle switch for calibration was nor working properly. Fixed switch all calibrated good.  
Paint boxes and make final test. All is good . Put covers on and cleaned up. Machine ready to deliver.

8	0103409	PIN-COTTER, 0.19X	1.08	8.64
4	0220088	NUT-HEX, 1.00NC, P	1.89	7.56
4	3140918	PIN-CYL, LONG, HOP	27.04	108.16
2	3141811	CYLINDER MOUNT A	76.79	153.58
2	3141835	HYDR. CYL MOUNT	20.25	40.50
2	3142264	HOPPER SUPPORT W	260.69	521.38
8	3142302	ROLLER TRACK ASM	641.33	5,130.64
2	3142342	HEADER-AIR PRESS	302.82	605.64
2	3142343	HEADER-AIR PRESS	321.21	642.42
2	3142564	CHAIN ASSY-SPREA	100.58	201.16
2	3142565	CHAIN ASSY-AUGER	102.74	205.48
6	6420223	BUSHING-SHAFT PI	20.55	123.30
4	6420225	FLANGE BRG-BALL,	108.15	432.60
17	6435459	ROLLER-V GROOVED	113.56	1,930.52
4	6602338	CYLINDER-AIR, 1.0	118.21	472.84
3	6602901	VALVE-AIR, SOL, 4W	166.29	498.87

REMIT TO: 8207 SOUTH 216TH STREET KENT, WA 98032  
A SERVICE AND HANDLING FEE OF 1.5 PCT PER MONTH  
WILL BE CHARGED ON ALL PAST DUE AMOUNTS.  
ALL RETURNS ARE SUBJECT TO A RESTOCKING CHARGE  
TERMS: NET 10 DAYS FROM DATE OF INVOICE  
A 2.5 PCT CHG FOR CREDIT CARD PAYMENTS OVER \$5,000

Continued

# PACWEST MACHINERY

**Portland Branch**  
18255 NE Sandy Blvd  
Portland, OR 97230  
(503) 252-5933  
1-800-938-5933  
FAX (503) 252-1789

**Kent Branch**  
8207 South 216th St  
Kent, WA 98032  
(206) 782-8933  
1-800-938-5933  
FAX (206) 783-3117

**Spokane Branch**  
3515 N. Sullivan Rd  
Spokane Valley, WA 99216  
(509) 534-5833  
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FAX (509) 534-6288

**Eugene Branch**  
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**Pasco Branch**  
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Pasco, WA 99301  
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1-800-938-5933  
FAX (509) 647-8338

Account#	Work Ord	Br	Sls
19834475	317767	03	399

## WORK ORDER INVOICE

Date	Invoice #	Page
03-30-23	30413307	9

Sold To: 000  
UMATILLA COUNTY ROAD DEPT  
3920 WESTGATE

Ship To:  
UMATILLA COUNTY ROAD DEPT  
3920 WESTGATE

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PENDLETON

OR 97801

Ship Via:

Purchase order	Date	Job Number	Job Contact
718	10-24-22		TOM FELLOWS

**NEED A RENTAL!!! CALL YOUR LOCAL PACWEST MACHINERY BRANCH. WE HAVE ARTICS, EXCAVATORS, LOADERS, COMPACTORS, AGGREGATE PROCESSING GEAR AND SWEEPERS, ALL AT COMPETITIVE RATES AND READY TO GO!!!!**

1	6603048	MOUNT-TS SERIES	81.11	81.11
1	6603354	E-CHAIN ASSY-9 V	675.94	675.94
24	6701947	SOCKET-PIN,18-16	2.16	51.84
1	6703290	HOOD-CONNECTOR,2	43.26	43.26
1	6703292	INSERT-FEMALE,24	64.89	64.89
1	7050677	HARNESSE-RH HOPPE	891.16	891.16
1	7050681	HARNESSE-RH HOPPE	354.31	354.31
3	7051471	SENSOR KIT-GATE	525.95	1,577.85
10	0115119	HCS 3/8-16 X 4 Y	2.24	22.40
8	031-205-1	SET SCREWS	1.62	12.96
1	500018002	REAR HOUSING BEA	52.10	52.10
1	500018003	FRONT HOUSING BE	75.30	75.30
4	500444001	SEAL KIT	244.99	979.96
1	920390	ETYNRE YELLOW PA	103.68	103.68
4	HK3417	2-5/32 CLAMP	11.81	47.24
2	HOSE ASSY 126"	CUSTOM HOSE	152.65	305.30
2	HOSE ASSY 135.25"	CUSTOM HOSE	139.85	279.70
4	HP7320	A/C COMPRESSOR	14.58	58.32
28	INSTA038	3/8 PUSH LOC HOS	4.17	116.76
1	JF-06-06	BARB 3/8 FEMALE	3.65	3.65
1	JM-06-06	BARB 3/8 MALE	8.21	8.21
10	NT10004BK-100	1/4" AIR BRAKE L	1.28	12.80
1	PIC ALK200FGC-Q	TECSTAR FULL GLO	110.94	110.94
10	PM-06-04	1/4PIPEX3/8 PUSH	2.79	27.90
1	SLW-16	STAUFF SIGHT GLA	23.94	23.94
3	SPM 3682071	1K SOLVENT EMPTY	20.50	61.50

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